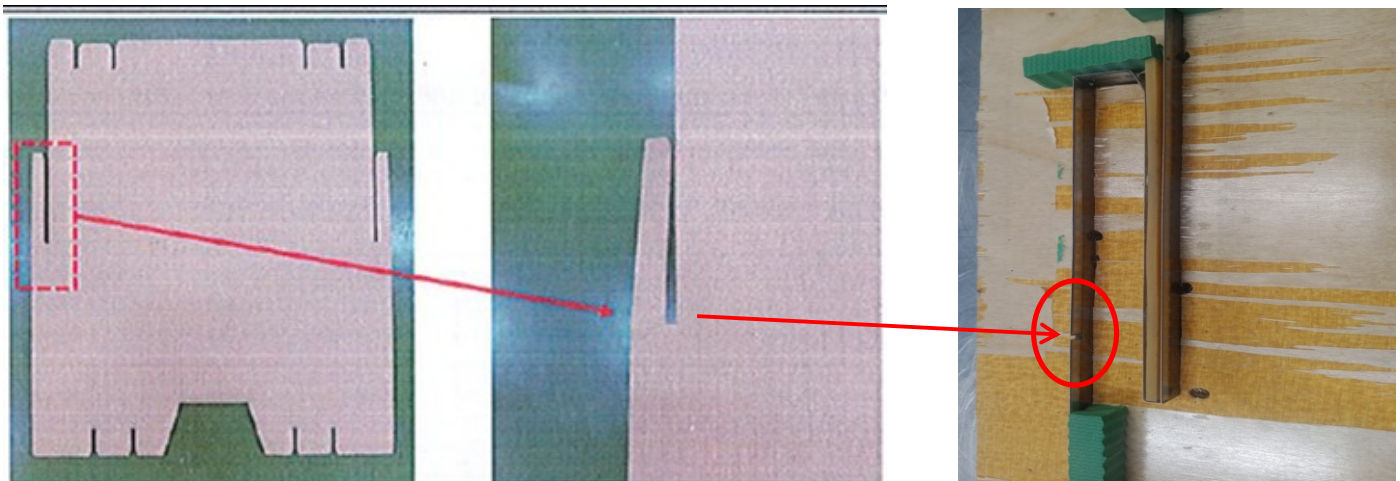


# Investigation Report for Scoring of CBMP 3CB-0004-00 Partition

<b>CONTROL No:</b>	IRF - 0014			<b>REJECT PERCENTAGE:</b>	6.88%
<b>REJECT QTY:</b>	69	<b>LOT QTY:</b>	1003		

<b>DIRECT CAUSE</b>	<b>W1</b>	The affected slot portion is forced to scoring during detaching process.
	<b>W2</b>	Due to incorrect application of nick mark
	<b>W3</b>	There is nick mark on the slot portion that clings to the trimming during detach process which resulted in scoring.



## PRODUCTION ACTION PLAN

<b>IMMEDIATE ACTION</b>	Orient the Detaching operator regarding to criticality of this item in scoring.	<b>PIC:</b>	Production leaders	<b>TARGET DATE:</b>	241024
<b>IMMEDIATE ACTION</b>	Repair of die-blade by replacing the affected cutting blade.	<b>PIC:</b>	Production leaders	<b>TARGET DATE:</b>	241023
<b>CORRECTIVE ACTION</b>	Visual Guidelines for Tooling Custodian regarding proper way of putting Nick Mark.	<b>PIC:</b>	Gerald De Guzman	<b>TARGET DATE:</b>	241031

PREPARED BY:

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APPROVED BY:

REXEL ALMARIO  
PROD MANAGER

## DIE-BLADE REPAIR CONDUCTED

